

Work Order ID 81930

81930

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Wednesday, March 21, 2012 9:22:28 AM

Item ID: D412-702-309 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Harness Assembly
 Start Date: 3/21/2012 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 3/26/2012 Req'd Qty: 1.00 *1* Customer:
 Reference:

Approvals: Process Plan: MLF Date: 12-03-21 Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
ICAD412-702	REV 4

100 0.00

100

Small Fab Memo 0.00

Small Fab Assemble as per dwg ICA D412-702 p.49

110 QC5- Inspect part completeness to step on W/O 0.00

110

QC Memo 0.00

Quality Control

120 0.00

120

Packaging Memo 0.00

Packaging Identify with P/N & CHG# and pack for shipping as per PPP D412-702-309

CHG001

Location: 287

PPP Rev: _____

12/03/21 @

1 12/03/21 SR

12/13/22 D

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Approvals: Process Plan: Date: Tooling: Date: Run Start ***NR1***
QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.00							
Quality Control									

12/3/26

MF
12-03-23

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 81930

Parent Item: D412-702-309

Parent Item Name: Harness Assembly

Start Date: 3/21/2012

Required Date: 3/26/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A new issue DD 10.04.30 verified:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3573-3 Adapter		Manufactured	No			100	Each	4.0000	1	1		EP 3/12/03/21	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				GA		4							
				69462		4							
D4088-041 Shoulder Harness		Manufactured	No			100	Each	14.0000	1	1		EP 3/12/03/21	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST267		14							
				75443		14							
MS24693-S272 Screw		Purchased	No			100	Each	381.0000	4	4		EP 3/12/03/21	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				GA		340							
				118352		340							
				ST288		41							
				116391		11							
				116737		2							
				117977		28							
AN960JD10LL Washer		Purchased	No			100	Each	3,609.0000	4	4		EP 3/12/03/21	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST337A		3609							
				19085		368							
				19600		3241							

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NOTE: Date & initial all entries

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Work Order ID: 81930

Parent Item: D412-702-309

Parent Item Name: Harness Assembly

Start Date: 3/21/2012

Required Date: 3/26/2012

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Purchased

No

100

Each

2,991.0000

4

4

Nut

Location

Loc Qty

Loc Code

ST300

2991

117441

16

117885

32

118451

5

118927

3

119017

2762

119075

173

4

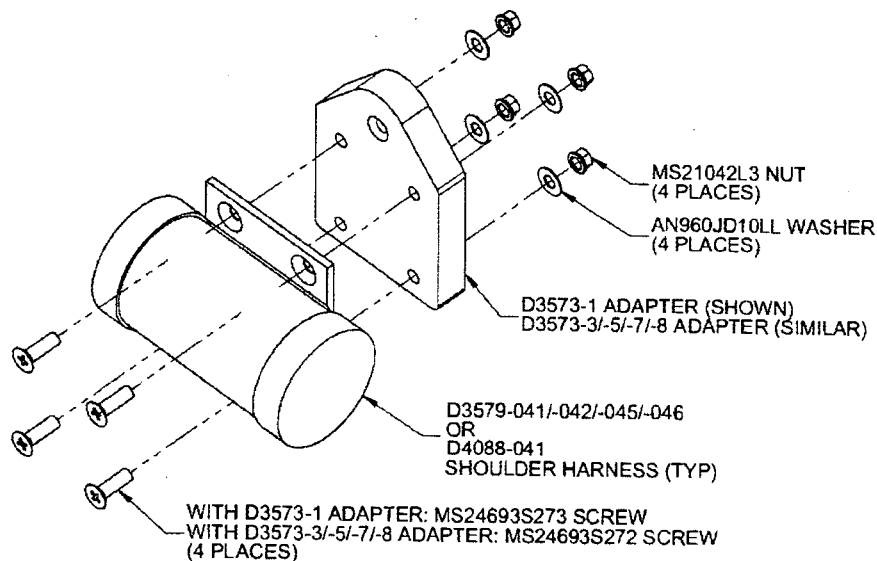
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

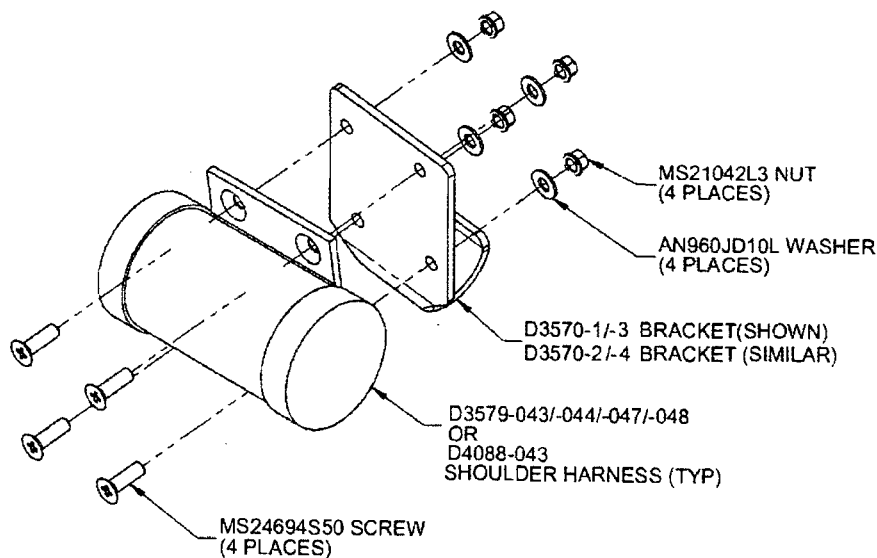
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**DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND
D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B OR -301/-303/-305/-
307/-309/-315/-317 HARNESS ASSEMBLIES**



DETAIL 'L' D412-702-111A/-111B/-113A/-113B OR -311/-313/-321/-323 HARNESS ASSEMBLIES

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25-00-00

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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